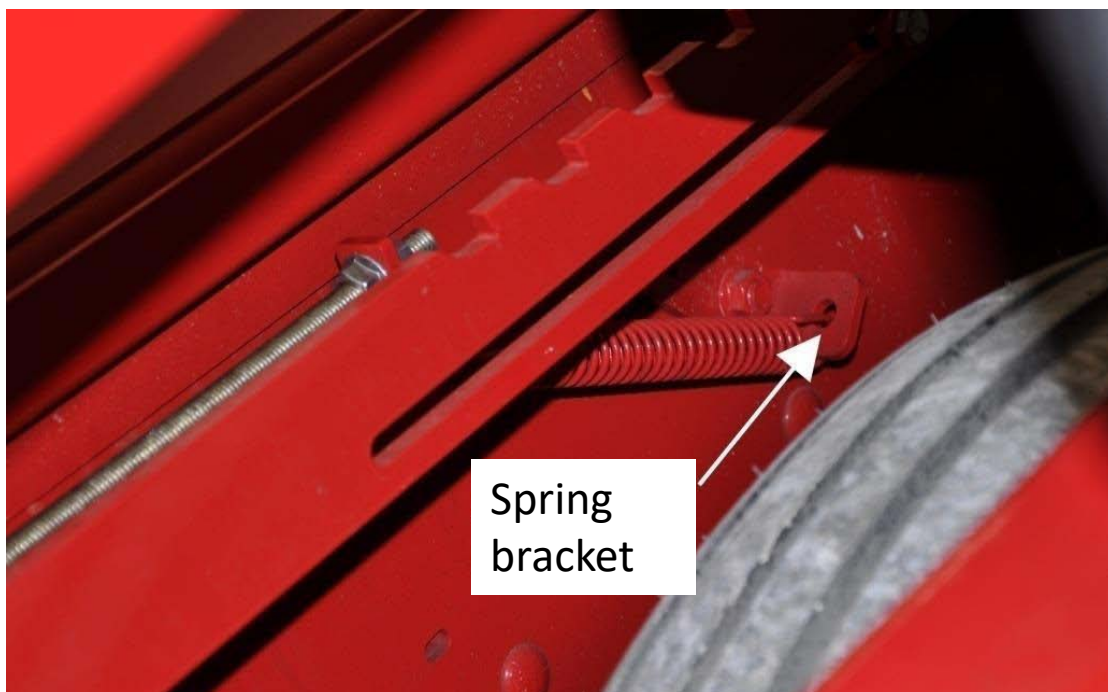


PROCEDURE REF# A-INL-021

Adjusting the spring on the automatic system

This adjustment may be necessary if the pusher moves all of the way forward but does not return at the end of the cycle and you have tried all other adjustments. To adjust the spring proceed as follows:

1. Verify the position of the spring bracket. It should be at a 45° angle with the bed of the wrapper, which will normally give you the correct amount of tension on the automatic system.
2. Unscrew the bolt slightly for the spring support bracket and move it to stretch the spring a little more. Tighten the bolt to secure it in the new position.



Note : You do not want too much tension on the spring or the pusher will return before it finishes its cycle.